

**ABSTRACT**

Warp stretch woven fabrics including plain, twill and satin constructions are disclosed. The fabrics include weft yarns and warp  
5 yarns. About 15 weight percent to about 55 weight percent of the warp yarns are polyester bicomponent continuous filaments comprising poly(ethylene terephthalate) and poly(trimethylene terephthalate) having an after-heat-set crimp contraction value from about 20% to about 80%.